



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW2905G00232-3G

Job Sheet 202345



Part No: RBW2905G00232-3G

Job Qty: 1 pcs *2 MLC*

Part Name: Adapter Assembly, Pcm Return Line



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/25/19

Job Tracking No:

Due Date: 10/31/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG RBW2905G00232-3G REV 2 IPP REV A 18.02.15 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Small Fab - 1	1 pcs	10/31/19		0.00	0.13	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
100	Small Fab - 2 - B4B	1 pcs	10/31/19		0.00	0.13	Small Fab - 1 - B4B		
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
							Small Fab - 8 - B4B		
110	QC 5	1 pcs	10/31/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		

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				QC 5 - 30			DAS
				QC 5 - 40		OCT 3 0 2019	40
				QC 5 - 61			9-89
				QC 5 - 81			
130 Packaging 3-1 - Stock - B4B 1 pcs	10/31/19	0.00 0.00	Packaging 3 - 1 - B4B				
			Packaging 3 - 2 - B4B				
			Packaging 3 - 3 - B4B				
			Packaging 3 - 4 - B4B				
			Packaging 3 - 5 - B4B				
			Packaging 3 - 6 - B4B			DAS	
			Packaging 3 - 7 - B4B			28	
			Packaging 3 - 8 - B4B			9-89	
			Packaging 3 - 9 - B4B				
			Packaging 3 - 10 - B4B				
			Packaging 3 - 11 - B4B				
			Packaging 3 - 12 - B4B				
			Packaging 3 - 13 - B4B				
			Packaging 3 - 14 - B4B				
			Packaging 3 - 15 - B4B				
			Packaging 3 - 16 - B4B				
			Packaging 3 - 17 - B4B				
			Packaging 3 - 18 - B4B				
			Packaging 3 - 19 - B4B				
			Packaging 3 - 20 - B4B				
			Packaging 3 - 21 - B4B				
			Packaging 3 - 22 - B4B				
			Packaging 3 - 23 - B4B				
			Packaging 3 - 24 - B4B				
			Packaging 3 - 25 - B4B				
			Packaging 3 - 26 - B4B				
			Packaging 3 - 27 - B4B				
			Packaging 3 - 28 - B4B				
			Packaging 3 - 29 - B4B				
			Packaging 3 - 30 - B4B				
			Packaging 3 - 31 - B4B				
			Packaging 3 - 32 - B4B				
			Packaging 3 - 33 - B4B				
			Packaging 3 - 34 - B4B				
			Packaging 3 - 35 - B4B				
			Packaging 3 - 36 - B4B			DAS	
140 QC 21 - FG 1 pcs	10/31/19	0.00 0.00	QC 21 - FG - 21			21	
			QC 21 - FG - 70			9-89	
			QC 21 - FG - 53			OCT 3 1 2019	

Part Op 100 - (Small Fab) 1- Assemble as pre DWG RBW2905G00232-3G ***NOTE SEE ATTACHED INSTALLATIONN
 Descriptions: INSTRUCTIONS.

110 - (QC5- Inspect part completeness to step on W/O)

130 - (Identify as per dwg & Stock Location: _____) Identify and Stock

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
N-2784-08	Coupling 37	2	1 Ea (1 ea) 90-Small Fab - 1	220413
12-8 HTX-S	Union #8 To #12 (Fluid Connector) 22	2	1 Ea (1 ea) 100-Small Fab - 2 - B4B	067550
8 BU-S	Nut 1/2" Furulock, Steel (Fluid Connector) 22	2	1 Ea (1 ea) 100-Small Fab - 2 - B4B	062547
8 TU-S	Ferrule Rnd 1/2" Flareless, Steel (Fluid Connector) 22	2	1 Ea (1 ea) 100-Small Fab - 2 - B4B	074403 62540
RBW2905G00232-3G-7	Tube Assembly 107	2	1 pcs (1 ea) 100-Small Fab - 2 - B4B	083863
TK FG2406-12-16	Union #12 To #16 (Fluid Connector) 90	2	1 Ea (1 ea) 100-Small Fab - 2 - B4B	5675151

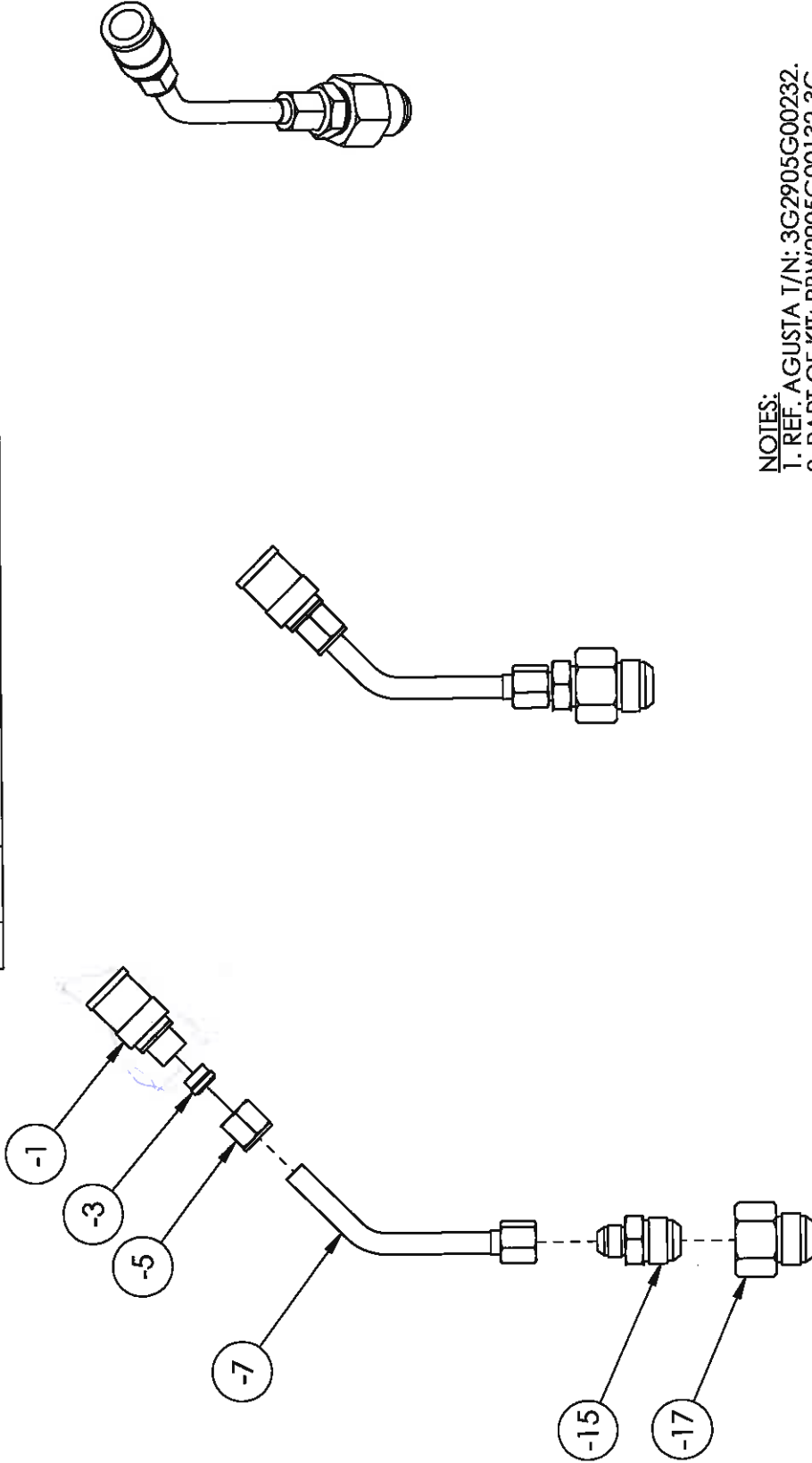
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Small Fab - 1	N-2784-08	1	12	0
100-Small Fab - 2 - B4B	12-8 HTX-S	1	8	0
	8 BU-S	1	9	0
	8 TU-S	1	17	0
	RBW2905G00232-3G-7	1	0	0
	TK FG2406-12-16	1	10	0
Part Specifications				
Specifications could not be found.				

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REVISIONS

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		-1 CH'D P/N FROM 165008 TO N-2784-08, -3, -5, -11, & -13. CH'D MATERIAL FROM S.S. TO STEEL. -15 CH'D MATERIAL FROM BRASS TO STEEL. -17 CH'D MATERIAL FROM S.S. TO STEEL AND P/N FROM FG2406-16-12 TO FG2406-12-16. ADDED NOTES 1 AND 2.	10/9/2013	RJC	JAG
2	15-0323	UPDATED TO NEW DRAFTING STANDARDS. -9 CH'D MAT'L WAS SS IS SS SEAMLESS.	10/6/2015	DPD	JAG



NOTES:
1. REF. AGUSTA T/N: 3G2905G00232.
2. PART OF KIT: RBW2905G00132-3G.

PART AEROSPACE					
TITLE					
ADAPTER ASSY, PCM RETURN LINE					
REV					
2					
DWG NO. RBW2905G00232-3G					
DRAWN BY: GILBERT					
APPROVED					
REACT					
FINISH					
SPEC					
UNLESS OTHERWISE SPECIFIED					
DIMENSIONS ARE IN INCHES					
FRACTIONS ± 1/8					
XX ± .01					
X ± .1					
1. BREAK ALL SHARP EDGES .015 x 45°					
OR .016R					
2. DIMENSIONAL LIMITS APPLY AFTER PLATING					
USED ON MODEL					
AGUSTA AW139					
SCALE 1:4					
DATE 3/3/2011					
SHEET 1 OF 2					

ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	B/O	-1	1	COUPLING		(STRATOFLEX #N-2784-08)	1
	B/O	-3	1	FERRULE	STEEL	Ø1/2 FLARELESS FERRULE (FLUID CONNECTOR # 8 TU-S)	1
	B/O	-5	1	NUT	STEEL	1/2" FERULOK (FLUID CONNECTOR # 8 BU-S)	1
X		-7	1	TUBE ASSEMBLY			2
1	B/O	-9		TUBE	SS SEAMLESS	Ø1/2 X .049 WALL X 6.0	2
1	B/O	-11		NUT	STEEL	FLARE NUT (FLUID CONNECTOR # 8 BTX-S)	2
1	B/O	-13		SLEEVE	STEEL	1/2 TUBE SLEEVE (FLUID CONNECTOR # 8 TX-S)	2
	B/O	-15	1	UNION	STEEL	#8 TO #12 (FLUID CONNECTOR # 12-8 HTX-S)	1
	B/O	-17	1	EXPANDER	STEEL	#12 TO #16 (FLUID CONNECTOR # TK FG2406-12-16)	1
ASSY -7							